## 氧气等离子体处理提升 InZnO 材料及 TFT 电学性能和稳定性研究\*

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摘 要:氧化物薄膜晶体管(TFT)是有源矩阵有机发光二极管的核心驱动元件,是现今开发新型显示器的关键技术,在平板显示方面具有广阔的应用前景。但氧化物半导体中存在大量由氧空位引起的缺陷态,从而影响了 TFT 器件的性能及稳定性,成为其商业化进程的瓶颈。本文通过磁控溅射方法制备了 IZO TFT,并将其进行  $O_2$  等离子体处理,研究了离子体处理对 IZO 薄膜及 TFT 性能的影响。结果表明:  $O_2$  等离子体处理后 IZO TFT 迁移率由  $8.2 \text{cm}^2/(\text{V} \cdot \text{s})$ 提高到  $9.5 \text{cm}^2/(\text{V} \cdot \text{s})$ ,阈值电压由 -3.2 V 减小到 -5.1 V,亚阈值摆幅由 0.45 V/decade 减小到 0.38 V/decade,开关比由  $2.3 \times 10^7$  提高到  $4.4 \times 10^7$ ;在光照负偏压下,器件的阈值电压漂移量从 7.1 V 降低到 3.2 V;在 100 C 老化条件下,器件的阈值电压漂移量从 12.5 V 降低到 6.4 V;0.9 等离子体处理可以有效提高 IZO TFT 的电学性能和稳定性。

关键词:薄膜晶体管;磁控溅射;02等离子体处理;缺陷态;稳定性

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## Improvement of the Electrical Performance and Stability of InZnO Material and TFT by Oxygen Plasma Processing

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**Abstract:** Oxide thin film transistors (TFT) are the core driving components of active matrix organic light-emitting diodes, and are the key technology for developing new displays today. They have broad application prospects in flat panel displays. However, there are a large number of defect states in oxide semiconductors caused by oxygen vacancies, which destroy the performance and stability of TFT device, and become a bottleneck technical problem for its commercialization. Therefore, IZO TFT was prepared by RF-sputtering and treated with  $O_2$  plasma to study the effects of  $O_2$  plasma treatment on IZO film and device performance and stability. The results show that after plasma treatment, the mobility of IZO TFT increases from  $8.2 \text{cm}^2/(\text{V} \cdot \text{s})$  to  $9.5 \text{cm}^2/(\text{V} \cdot \text{s})$ , the threshold voltage changes from -3.2 V to -5.1 V, the sub-threshold swing decreases from 0.45 V/decade to 0.38 V/decade, and the switch ratio changes from  $2.3 \times 10^7$  to  $4.4 \times 10^7$ . Under negative light bias, the threshold voltage drift of the device reduces from 7.1 V to 3.2 V. The threshold voltage drift of the device decreases from 12.5 V to 6.4 V when aging at  $100 \, ^{\circ}\text{C}$ .  $O_2$  plasma treatment can effectively improve the electrical performance and stability of IZO TFT.

**Key words**: thin film transistor; RF sputtering; O<sub>2</sub> plasma treatment; defect; stability

随着现代科技的发展,平板显示器成为人们生活和工作中不可或缺的电子产品。阴极射线管显示器(CRT)体积庞大、功耗高,已经逐步被行业所淘汰,现在人们更多的倾向于新型平板显示(FPD)技术。新型 FPD 技术以其较低的功耗、适

用于电路集成、小型且轻巧等优点而得到广泛的应用,而薄膜晶体管(TFT)是有源矩阵LCD(AMLCD)和有源矩阵发光二极管(AMOLED)等FPD产业的基础和核心技术[1-2]。

TFT 拥有近 100 年的发展历史, Lilienfeld 和

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